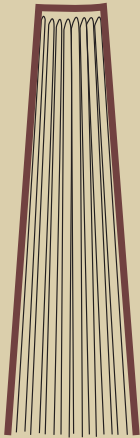


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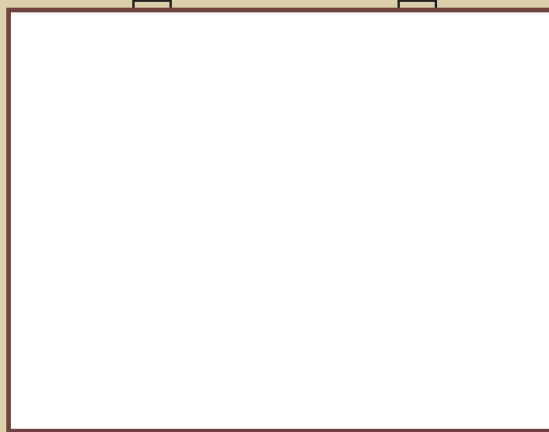
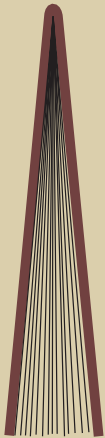


{ COMMON BINDINGS }



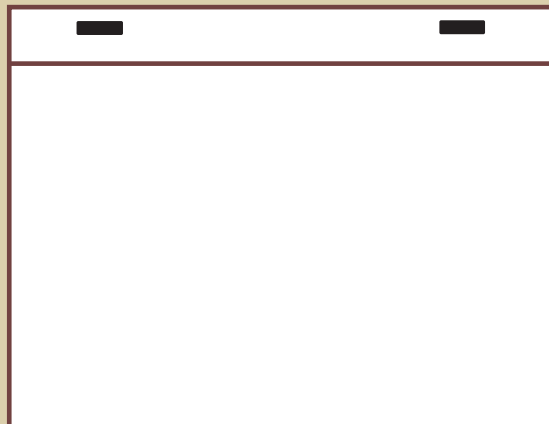
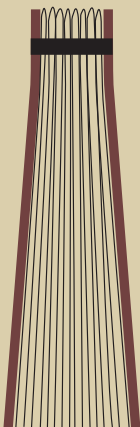
PERFECT BINDING

Signatures are gathered in a stack rather than nested. The spine side of the stack is milled to remove the folded edges. Melted adhesive is applied along the spine edges of the pages. The cover is applied while the glue is hot and wrapped around the book. The book is trimmed on a three-knife trimmer.



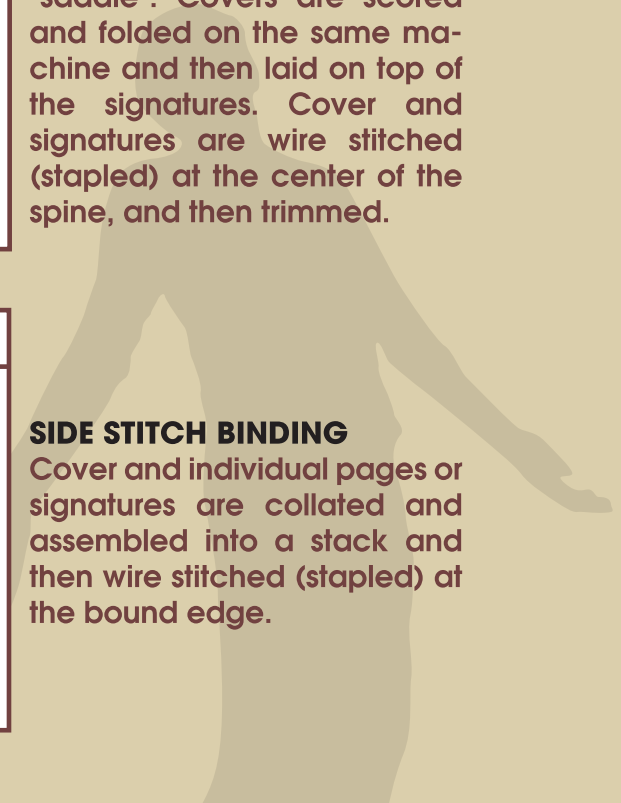
SADDLE STITCH BINDING

Cover and signatures are nested one within the other and hung over a chain or "saddle". Covers are scored and folded on the same machine and then laid on top of the signatures. Cover and signatures are wire stitched (stapled) at the center of the spine, and then trimmed.



SIDE STITCH BINDING

Cover and individual pages or signatures are collated and assembled into a stack and then wire stitched (stapled) at the bound edge.

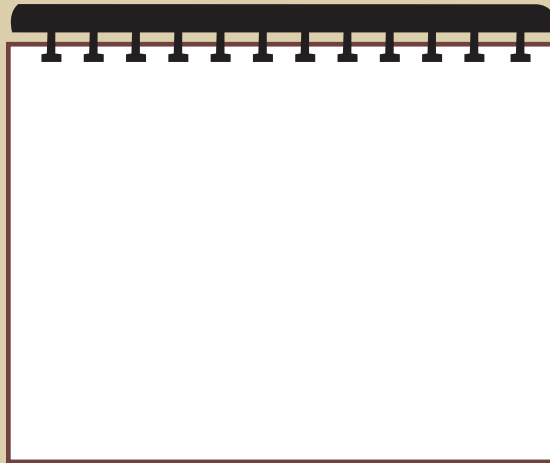
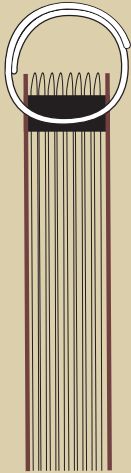


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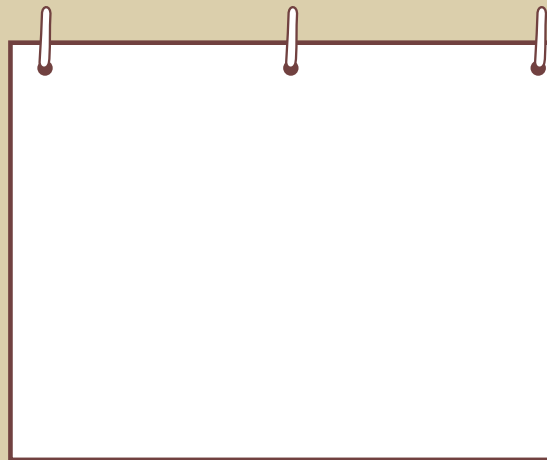
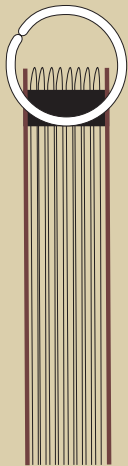


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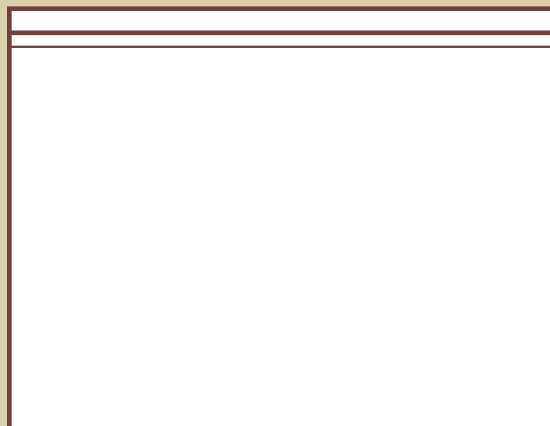
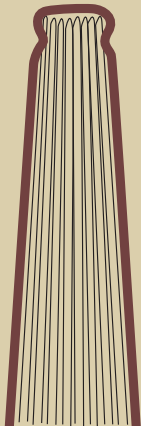
PLASTIC COMB BINDING

Trimmed covers and individual pages are assembled, collated, and held together by a plastic comb that is opened, inserted into drilled holes, and then closed. Comb can be opened to insert more pages as needed.



RING BINDING

Trimmed covers and individual pages are assembled, collated, and held together by individual rings. Or individual pages are assembled, collated, and inserted into a binder with rings. Rings and binders come in a variety of sizes and colors. Pages can be added or subtracted as needed.



CASE BINDING (SMYTHE SEWN)

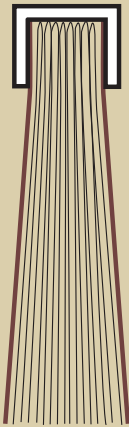
Gathered signatures are assembled and sewn along the spine. The sewn book block is then glued on the spine and trimmed on three sides. The trimmed book block is then glued to an outer cover or case, which is manufactured separately. The case is held to the book block by end sheets attached to the first and last signatures and glued to the inside covers.

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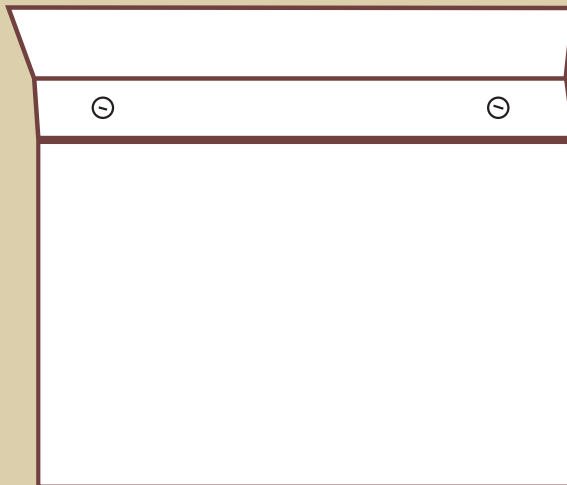
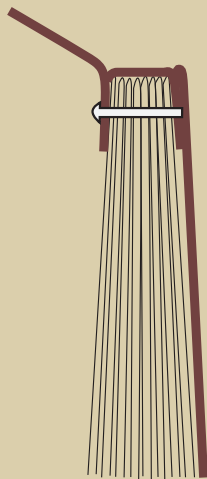


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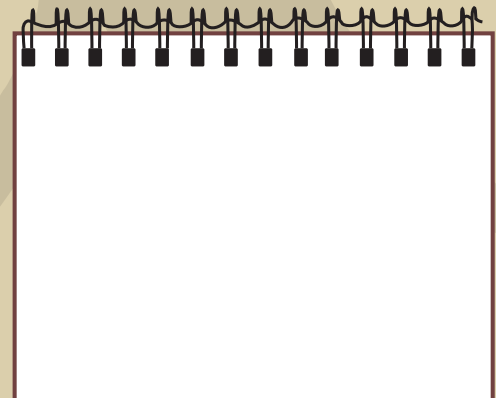
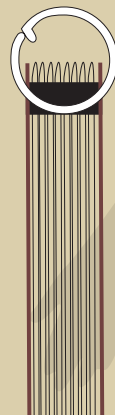
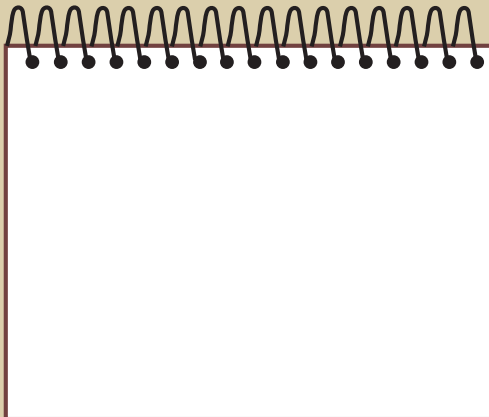
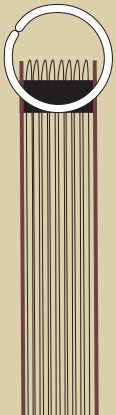
TAPE BINDING

Signatures and covers are assembled, collated, and trimmed on all sides. A strip of flexible cloth tape that contains glue is applied on the edges of the spine and heated. The glue melts and spreads, gluing the cover and signatures together.



SCREW AND POST BINDING

Cover and signatures or individual pages are collated and assembled in a stack and trimmed on all sides, then drilled and fastened together with posts held on by screws. Screws can be unscrewed to add or remove pages as needed.



SPIRAL AND DOUBLE-LOOP WIRE BINDING

Trimmed covers and individual pages are assembled, collated, and held together by a spiraled piece of plastic, wire, or doubled wire inserted into drilled holes.